

Work Order ID 61837

Tuesday, September 07, 2010 3:18:31 PM



Page 1

Item ID: D3501-1

Accept



Setup Start



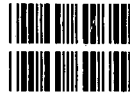
Revision ID:

Stop



Item Name: Bushing

Start Date: 9/7/2010 Start Qty: 60.00



Cust Item ID:

Required Date: 9/13/2010 Req'd Qty: 60.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date:

09-08

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3501	Rev A								
100	Hardinge CNC LATHE SMALL	0.00							
	Hardinge	Memo							
Hardinge CNC Lathe Small	1-TURN AS PER FOLIO FA650 & DWG D3501, □FOLIO REV: <i>A</i> □DWG REV: <i>A</i> □2-DEBURR AS REQUIRED								
	<i>SA 10/09/22</i>								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC	Memo							
Quality Control									
	<i>SA 10/09/22</i>								
120	QC8- Inspect parts - second check	0.00							
	QC	Memo							
Quality Control									
	<i>SA 10/09/22</i>								

60 *✓*

60 *✓*

60 *✓*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61837

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Item ID: D3501-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 9/7/2010 Start Qty: 60.00

Cust Item ID:

Required Date: 9/13/2010 Req'd Qty: 60.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 063

0.00



Packaging

Memo

0.00

Packaging

08/04/24 (60)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/27
MF
10-9-24

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 61837



Parent Item: D3501-1



Parent Item Name: Bushing

Start Date: 9/7/2010

Required Date: 9/13/2010

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	82.1849	0.0791	4.995789			



303 Round Bar 0.750

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	4.2197	
107077	0	
115010	4.2197	
MAT028	49.9052	
113134	49.65	
113424	0.2552	
MAT029	28.06	
114356	28.06	

5 of 5 10/09/22

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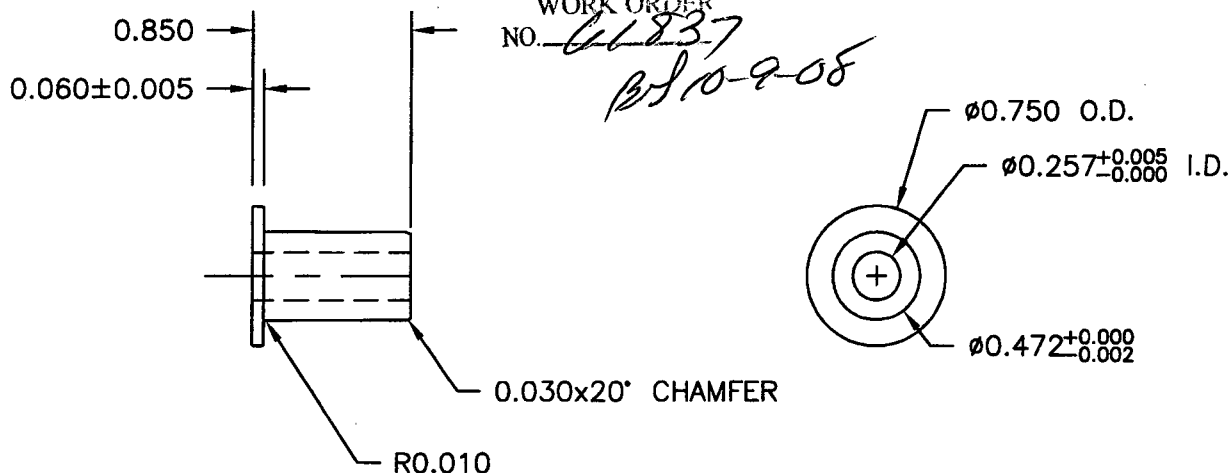


DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. *66837*

BS10-9-08



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.08.15 *#*

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